

What we claim is:

1. A nonwoven fabrics-laminate comprising a rigid layer of an entanglement-based nonwoven fabric and a bulky layer of a bulky nonwoven fabric having an apparent density lower than that of said rigid layer; an average of a longitudinal tensile strength and a transverse tensile strength of a merely-entangled nonwoven fabric from which said entanglement-based nonwoven fabric is derived being not less than 150 N/50 mm width.
2. The nonwoven fabrics-laminate according to claim 1, wherein an apparent density of said rigid layer is less than 0.15 g/cm³.
3. The nonwoven fabrics-laminate according to claim 1, wherein a thickness of said rigid layer is 0.8 mm or more.
4. The nonwoven fabrics-laminate according to claim 1, wherein a difference between the apparent density of said rigid layer and the apparent density of said bulky layer is not more than 0.14 g/cm³.
5. The nonwoven fabrics-laminate according to claim 1, wherein said rigid layer contains thermally-fusible fibers, and said entanglement-based nonwoven fabric is fused with said thermally-fusible fibers.
6. The nonwoven fabrics-laminate according to claim 1, wherein said bulky layer contains thermally-fusible fibers, and said bulky nonwoven fabric is fused with said thermally-fusible fibers.
7. The nonwoven fabrics-laminate according to claim 1, wherein said rigid layer and/or said bulky layer contain profile fibers and/or hollow fibers.
8. The nonwoven fabrics-laminate according to claim 1, wherein substantially all constituent fibers of said rigid layer are polyester fibers, and substantially all constituent fibers of said bulky layer are polyester fibers.
9. The nonwoven fabrics-laminate according to claim 1, further comprising a laminated surface layer.

10. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 1 is shaped.
11. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 2 is shaped.
12. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 3 is shaped.
13. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 4 is shaped.
14. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 5 is shaped.
15. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 6 is shaped.
16. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 7 is shaped.
17. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 8 is shaped.
18. An automotive internal trim panel into which the nonwoven fabrics-laminate according to claim 9 is shaped.

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Vertical text, possibly a date or reference number